

## Laboratory for Fire Safety

### Summary of a fire resistance tests:

### FP Acrylic Sealant connecting stone to stone and gypsum to gypsum

On behalf of Den Braven, four tests were performed in the Peutz Laboratory for Fire Safety for determination of the fire resistance of several linear joint seals with FP Acrylic Sealant in walls of aerated concrete and / or gypsum. The tests were performed in accordance with the European standard EN 1366-4:2006+A1:2010 using the standard heating curve.

This summary provides an outline of the product performance and the conclusions of the test. For a complete description of the examined linear joint seals, please refer to the reports mentioned in the footnote.

Based on the tests performed in accordance with EN 1366-4:2006+A1:2010 and the extended application in accordance with EN 15882-4:2012, the system was classified in accordance with EN 13501-2:2007+A1:2009 and EN 13501-2:2016. Taking into account the possible classification times mentioned in the standard, a linear joint seal made out of FP Acrylic Sealant, is classified according to the following combinations of performance parameters and classes.



Fire resistance classification (vertical linear joint seals in a stone wall)		
Stone to stone wall thickness $\geq 115$ mm		Stone to stone Wall thickness $\geq 100$ mm
<b>FP Acrylic unexposed face FP PU Foam exposed face</b>	<b>FP Acrylic Sealant applied at unexposed face</b>	<b>FP Acrylic Sealant applied at both faces</b>
EI 180 – V – X – F – W 8 to 30 EI 240 – V – X – F – W 8 E 240 – V – X – F – W 8 to 30	EI 45 – V – X – F – W 5 to 20 EI 240 – V – X – F – W 5 E 240 – V – X – F – W 5 to 20	EI 120 – V – X – F – W 5 to 30 EI 180 – V – X – F – W 5 to 10 E 240 – V – X – F – W 5 to 30

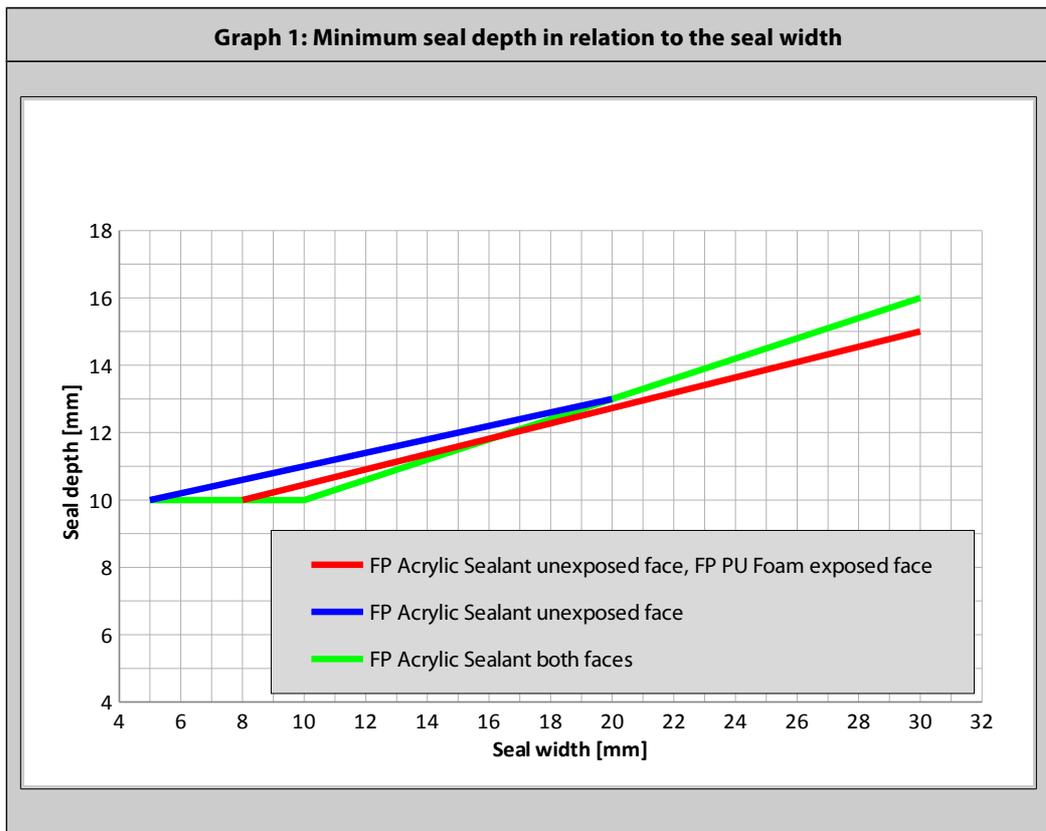
E = Criterion integrity, I = Criterion insulation, V = Vertical application in a vertical wall, X = No movement applied, F = Splice applied in the field, W = Permitted width range in millimetres

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The following conditions apply:

- the classifications are valid for linear joint seals in a wall with an orientation as mentioned (vertical);
- the linear joint seals may be applied in any type of wall of aerated concrete (class G4/600 or heavier), concrete, limestone or masonry with a minimal thickness as mentioned (100 or 115 mm);
- the surfaces of the material on which the FP Acrylic Sealant and FP PU Foam is applied are thoroughly cleaned and treated with primer and moistened with water when needed. Except for the fully filled linear joint seals, the use of suitable PE / PU backing material is mandatory;
- the depth of the FP Acrylic Sealant depends on the width of the linear joint seal. The minimum depth of the FP Acrylic Sealant in relation to the width of the linear joint seal is shown in Graph 1 below. The depth of the sealant may also be increased with respect to the Graph (the lines are the minimum and recommended seal depth). If applicable, the rest of the slot is fully filled with FP PU Foam;
- the allowed movement capability in practice is maximized to 7.5 %;
- when the FP Acrylic Sealant is applied at both faces, the classifications are valid for both directions. When the FP Acrylic Sealant is applied at one face, the classifications are valid for the FP Acrylic Sealant at the unexposed face.

**Graph 1: Minimum seal depth in relation to the seal width**



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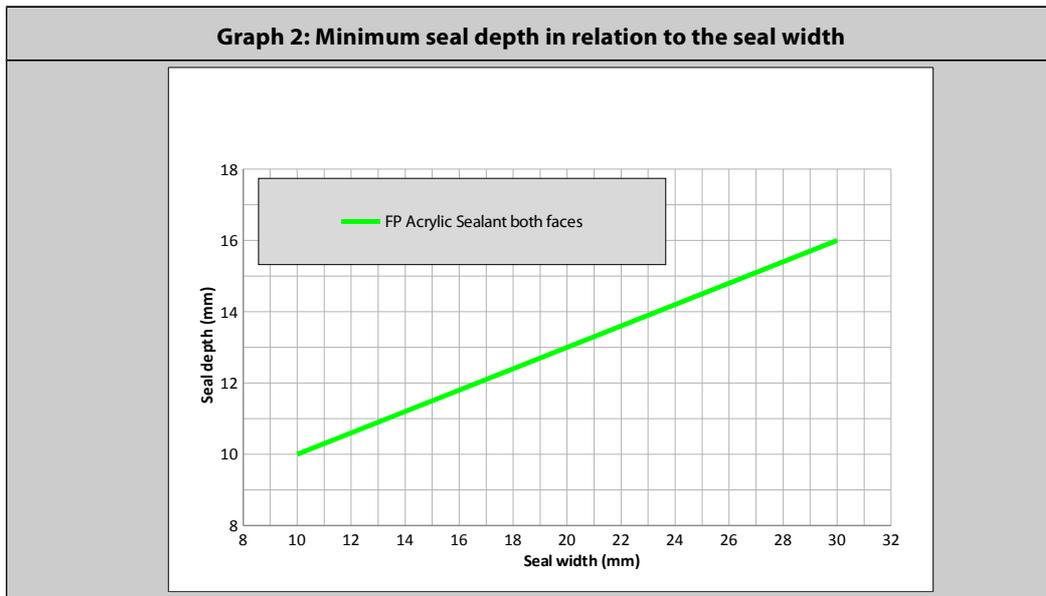
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<b>Fire resistance classification</b> <b>(horizontal linear joint seals in a stone wall and a wall abutting a floor, ceiling or roof)</b>
<b>Applied connecting stone to stone, thickness wall <math>\geq 100</math> mm</b>
<b>FP Acrylic Sealant applied at both faces</b> EI 180 – T – M 5 – F – W 10 to 30 E 240 – T – M 5 – F – W 10 to 30

E = Criterion integrity, I = Criterion insulation, T = Horizontal application in a vertical wall, M = Movement induced in %, F = Splice applied in the field, W = Permitted width range in millimetres

The following conditions apply:

- the classifications are valid for linear joint seals in a wall and a wall abutting a floor, ceiling or roof with an orientation as mentioned (horizontal);
- the linear joint seals may connect to any type of construction of aerated concrete (class G4/600 or heavier), concrete, block work or masonry with a minimal thickness as mentioned (100 mm);
- the surfaces of the material on which the FP Acrylic Sealant is applied are thoroughly cleaned and treated with Primer when needed;
- the use of suitable PE / PU backing material is mandatory;
- the required depth of the FP Acrylic Sealant depends on the width of the linear joint seal. The minimum depth of the FP Acrylic Sealant in relation to the width of the linear joint seal is shown in Graph 2 below. The required depth of the sealant may also be increased with respect to the Graph (the lines are the minimum and recommended seal depth);
- deformation of the linear joint seals in practice is maximized to 7.5 %;
- the classifications are valid for both directions.



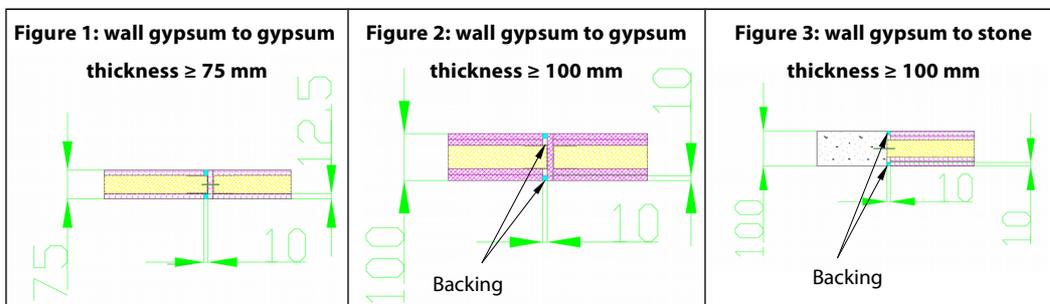
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Fire resistance classification (vertical linear joint seal in a flexible wall)		
Applied at both faces connecting gypsum to gypsum		Applied at both faces connecting gypsum to stone
<b>Wall thickness <math>\geq 75</math> mm (see Figure 1)</b>	<b>Wall thickness <math>\geq 100</math> mm (see Figure 2)</b>	<b>Wall thickness <math>\geq 100</math> mm (see Figure 3)</b>
EI 60 – V – X – F – W 10	EI 120 – V – X – F – W 10 E 180 – V – X – F – W 10	EI 120 – V – X – F – W 10 E 180 – V – X – F – W 10

E = Criterion integrity, I = Criterion insulation, V = Vertical application in a vertical wall, X = No movement applied, F = Splice applied in the field, W = Permitted width range in millimetres

The following conditions apply:

- the classifications are valid for linear joint seals in a wall with an orientation as mentioned (vertical);
- the linear joint seals in wall with a thickness  $\geq 100$  mm may connect on one side to any type of wall of aerated concrete (class G4/600 or heavier), concrete, block work, limestone or masonry with a minimal thickness as mentioned (100 mm). In practice, the metal profiles of the gypsum wall are mechanically fixed at a distance every 300 mm or less. Mechanically fixation of the metal profiles is mandatory;
- the linear joint seals may connect on both sided to a gypsum wall with a minimum thickness as mentioned (75 or 100 mm). In practice, the metal profiles of the gypsum wall are mechanically fixed at a distance every 300 mm or less. Mechanically fixation of the metal profiles is mandatory;
- the classifications are only valid for constructions shown in Figures 1 to 3;
- the surfaces of the material on which the sealant is applied are thoroughly cleaned and treated with primer when needed;
- the depth of the FP Acrylic Sealant in a wall of 75 mm is 12.5 mm at both faces, representing the full thickness of the gypsum panel, see Figure 1. The depth of the FP Acrylic Sealant in a wall of 100 mm is 10 mm at both faces. The rest of the cavity is filled up with suitable PE / PU backing material, see Figure 2 and 3;
- the allowed movement capability in practice is maximized to 7.5 %;
- the classifications are valid for both directions.



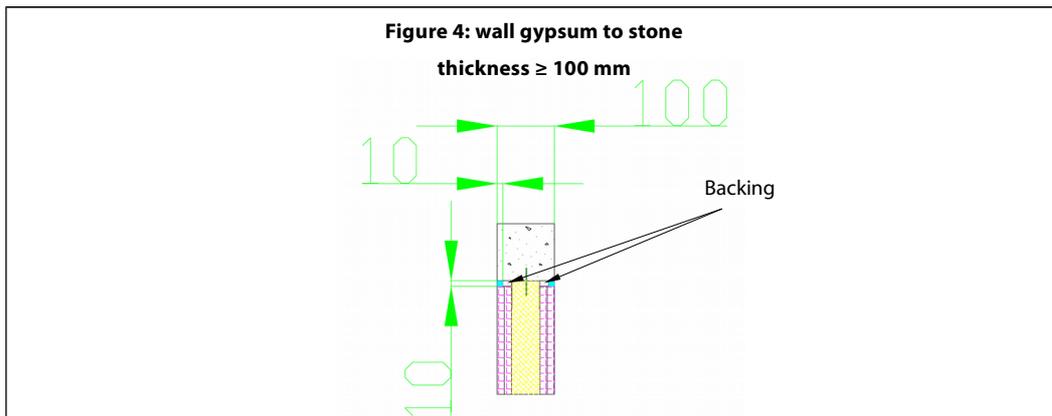
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<b>Fire resistance classification</b> <b>(horizontal linear joint seals in a flexible wall)</b>
<b>Applied at both faces connecting gypsum to stone</b>
<b>Thickness wall <math>\geq 100</math> mm (see Figure 4)</b> EI 120 – T – X – F – W 10 E 180 – T – X – F – W 10

E = Criterion integrity, I = Criterion insulation, T = Horizontal application in a vertical wall, X = No movement applied, F = Splice applied in the field, W = Permitted width range in millimetres

The following conditions apply:

- the classifications are valid for linear joint seals in a wall with an orientation as mentioned (horizontal);
- the linear joint seals in wall with a thickness  $\geq 100$  mm may connect on one side to any type of wall of aerated concrete (class G4/600 or heavier), concrete, block work, limestone or masonry with a minimal thickness as mentioned (100 mm). In practice, the metal profiles of the gypsum wall are mechanically fixed at a distance every 300 mm or less. Mechanically fixation of the metal profiles is mandatory;
- the linear joint seals may connect on the other side to a gypsum wall with a minimum thickness as mentioned (100 mm). In practice, the metal profiles of the gypsum wall are mechanically fixed at a distance every 300 mm or less. Mechanically fixation of the metal profiles is mandatory;
- the surfaces of the material on which the FP Acrylic Sealant is applied are thoroughly cleaned and treated with Primer when needed;
- the use of suitable PE / PU backing material is mandatory;
- the depth of the FP Acrylic Sealant in a wall of 100 mm is 10 mm at both faces. The rest of the cavity is filled up with suitable PE / PU backing material, see Figure 4;
- deformation of the linear joint seals in practice is maximized to 7.5 %;
- the classifications are valid for both directions.



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